

ITEM NO.	PART NUMBER	Description	QTY	Weight
1	GCI12-S30-1000-41	TILTING BUCKET SHELL 1-2T-1200MM-0.084M3	1	75.27
2	GCI12-S30-1000-45	1-2T TILT BUCKET TOP ASSEMBLY	1	19.21
3	GCI12-S30-1000-47	CYLINDER GCI12-S30	1	8.86
4	GCI12-S30-1000-25	PIVOT PIN - TOP ASSY	1	2.28
5	GCI12-S30-1000-23	CYLINDER MTG PIN	1	0.56
6	GCI12-S30-1000-52	CYLINDER PROTECTION GUARD	1	2.24
7	GCI12-S30-1000-27	CYLINDER MOUNTING PIN	1	0.55
8	GCI12-S30-1000-37	M10x80 HEX BOLT ZINC COATED GR10.9	1	0.06
9	GCI12-S30-1000-56	M10 HEX NUT ZINC COATED GR10.9	1	0.01
10	GCI12-S30-1000-36	M8X65 HEX BOLT ZINC COATED GR10.9	2	0.03
11	GCI12-S30-1000-51	M8 HEX NUT ZINC COATED GR10.9	2	0.00
12	GCI12-S30-1000-35	M5x20 HEX BOLT ZINC COATED GR10.9	4	0.00
13	GCI12-S30-1000-39	M5 HEX NUT ZINC COATED GR10.9	4	0.00

<div>DRW BY</div> <div>CKD & APP BY</div>		<div>MACHINING TOLERANCES:</div> <div>0 ±0.50mm</div> <div>0.0mm ±0.30mm</div> <div>0.00mm ±0.20mm</div> <div>0.000mm ±0.10mm</div> <div>ANGULAR: ±0.50</div> <div>SURFACE FINISH Ra 3.2 MICRO mm U.N.O.</div> <div>BREAK ALL SHARP CORNERS TO 0.2-0.4x45°</div> <div>ALL DIMENSIONS ARE IN MM.</div> <div>TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N</div>		<div>FABRICATION TOLERANCES</div> <div>LINEAR DIMENSIONS 0 to 500mm ±0.5mm</div> <div>LINEAR DIMENSIONS 501mm to 1500mm ±1.0mm</div> <div>LINEAR DIMENSIONS > 1501mm TO BE WITHIN ±2.0mm</div> <div>ANGULAR: ±0.5mm</div> <div>PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N.</div> <div>WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014</div> <div>ALL WELD SIZES ARE FINAL</div> <div>ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.</div> <div>SURFACE PROTECTION AS PER PROJECT SPECIFICATION</div>	
		<div>TITLE:</div> <div>TILTING BUCKET 1-2T-1000MM-0.084M3</div>		<div>DO NOT SCALE DRAWING IF IN DOUBT, ASK</div> <div>SCALE: 1:50</div>	
<div>DWG No.</div> <div>GCI12-S30-1000</div>		<div>MAT'L :</div> <div>REFER BOM</div>		<div>WEIGHT (KGS):</div> <div></div>	
<div>SIZE: A4</div>		<div>SHEETS: 1 OF 3</div>			

XX		XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE
			APPROVED BY	

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A

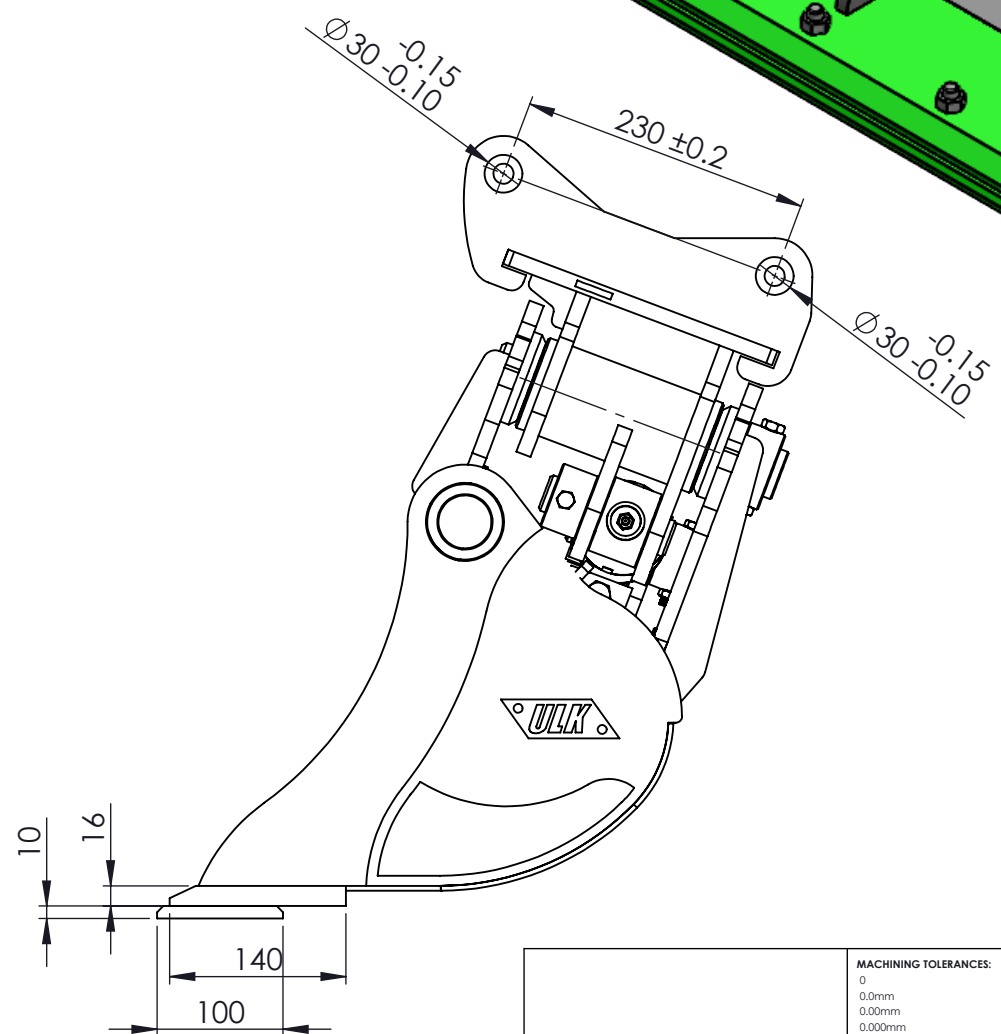
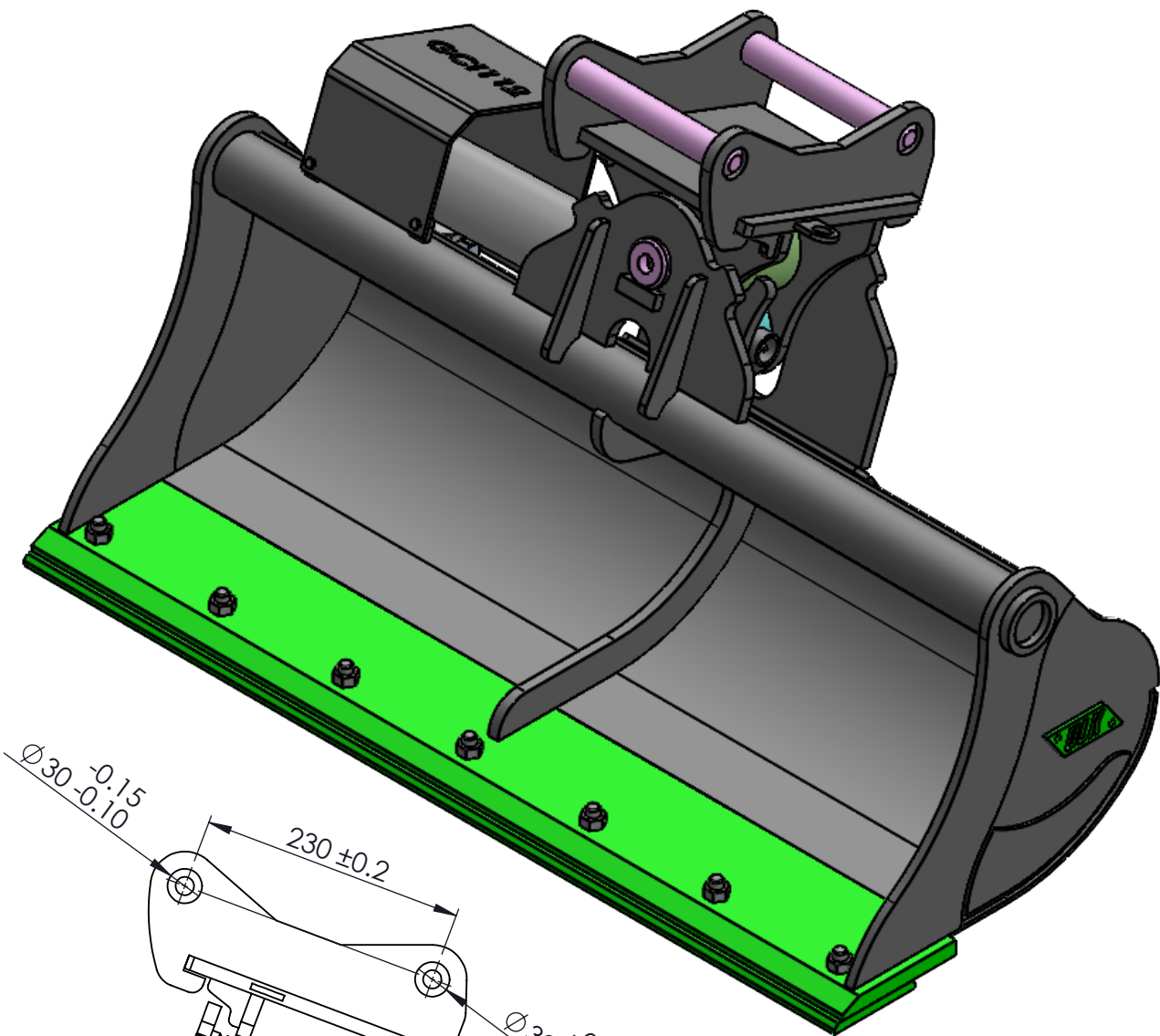
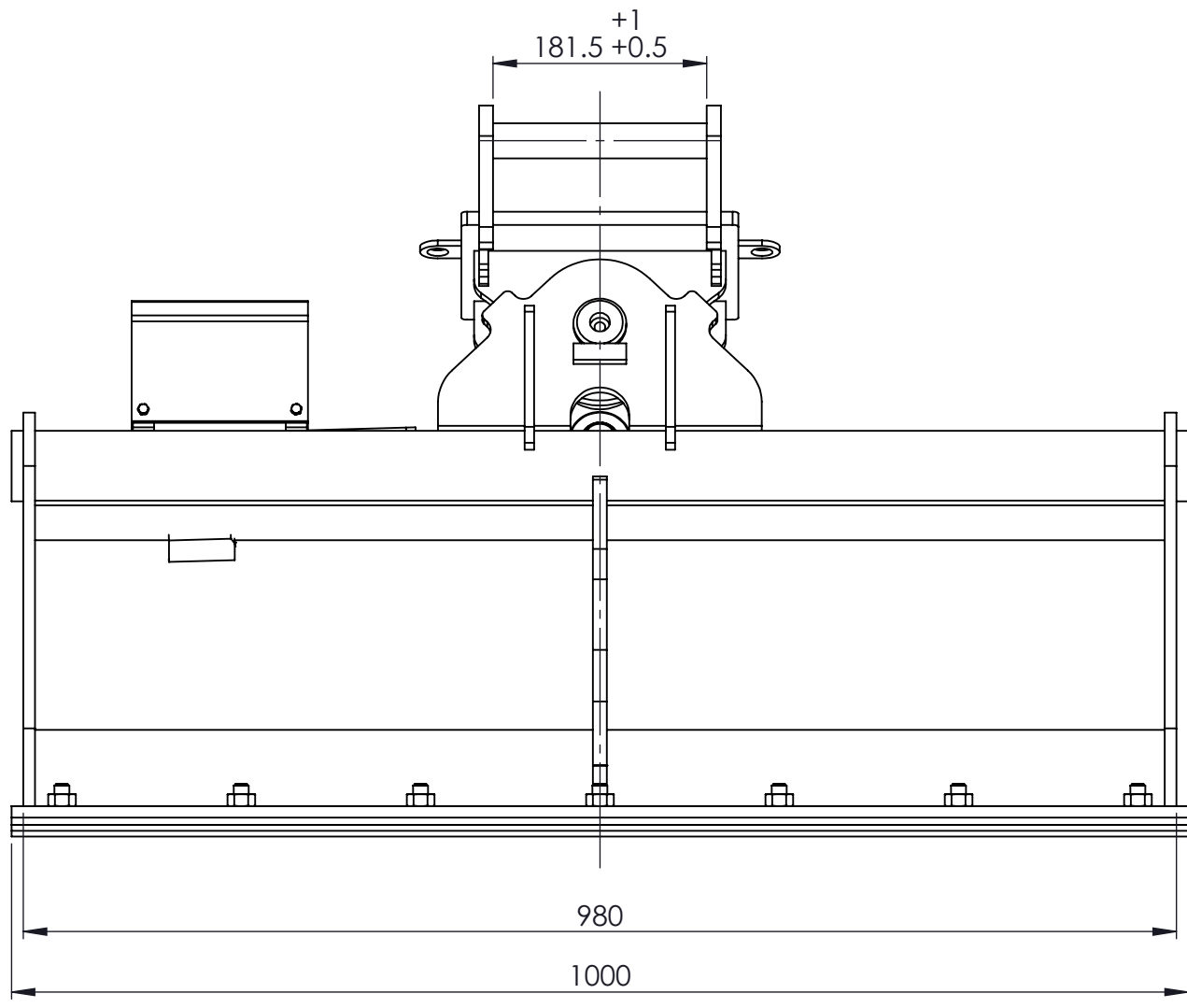
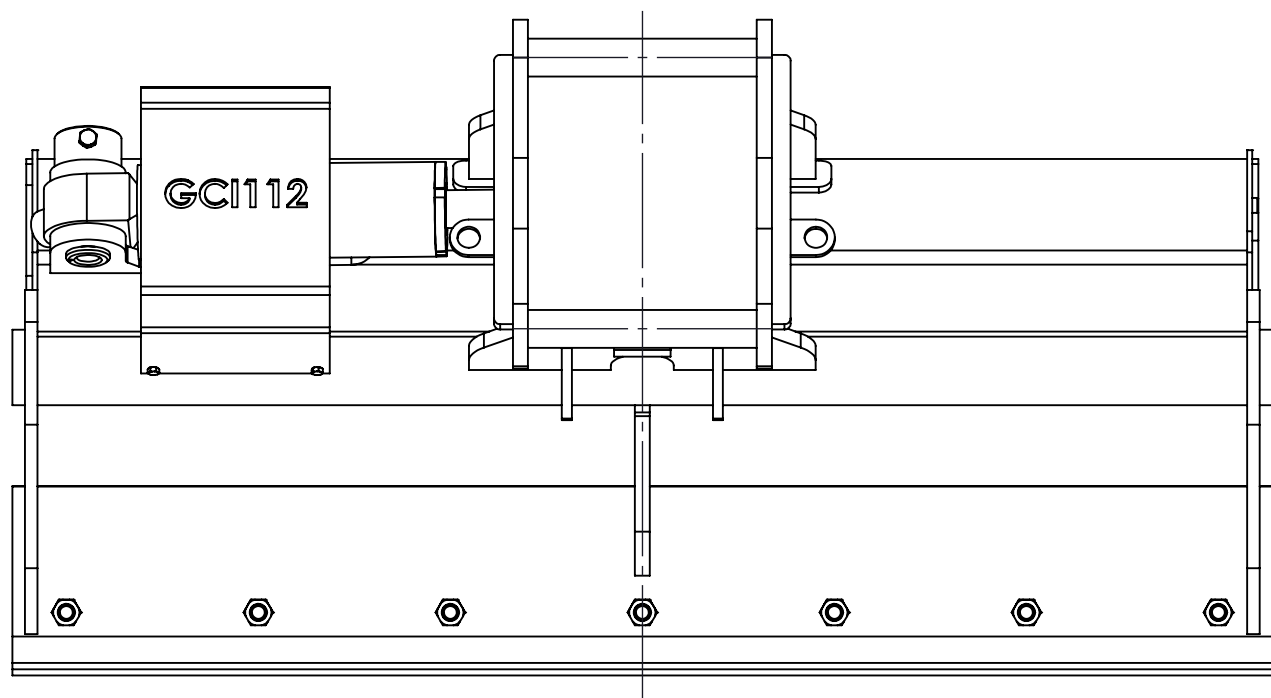
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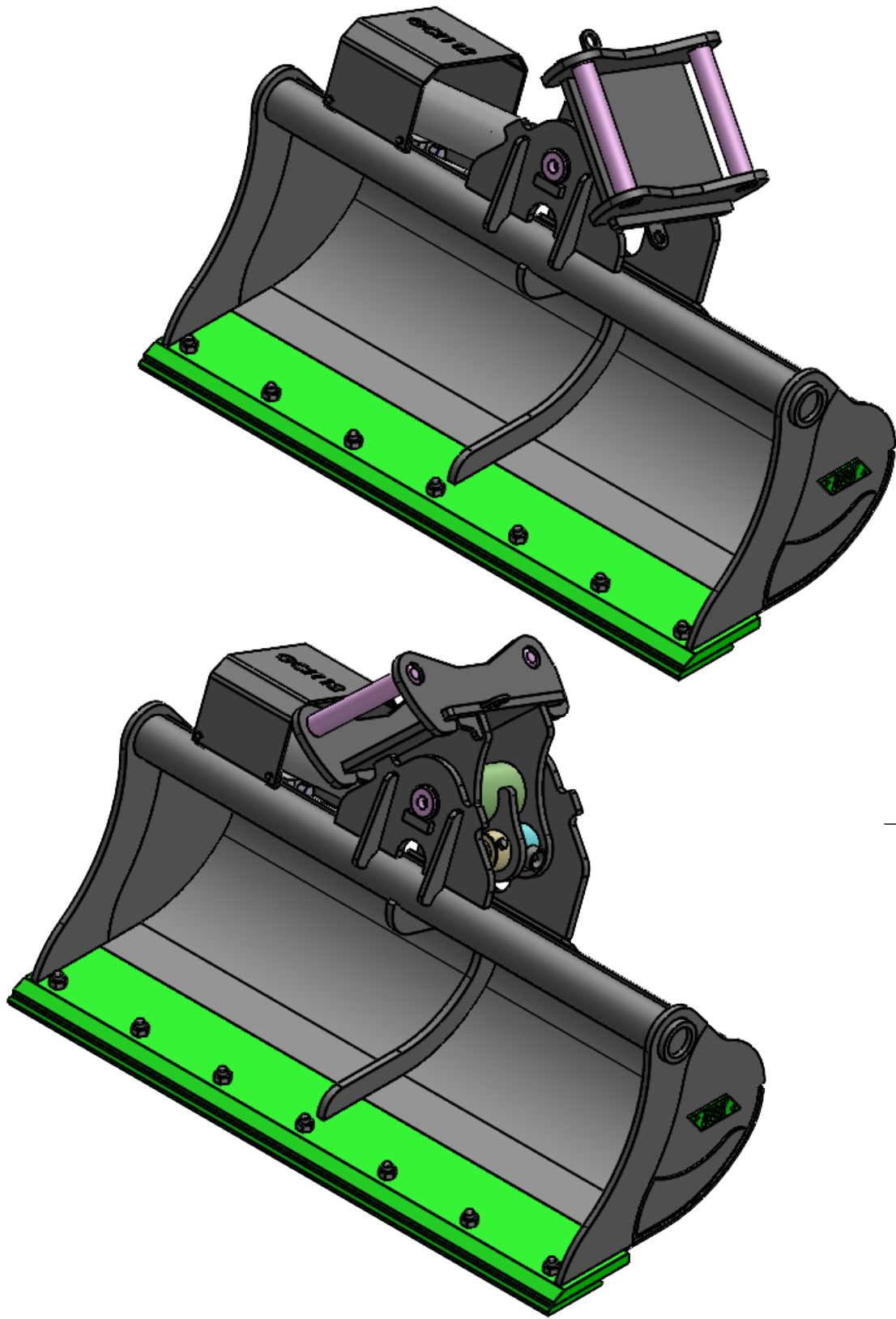
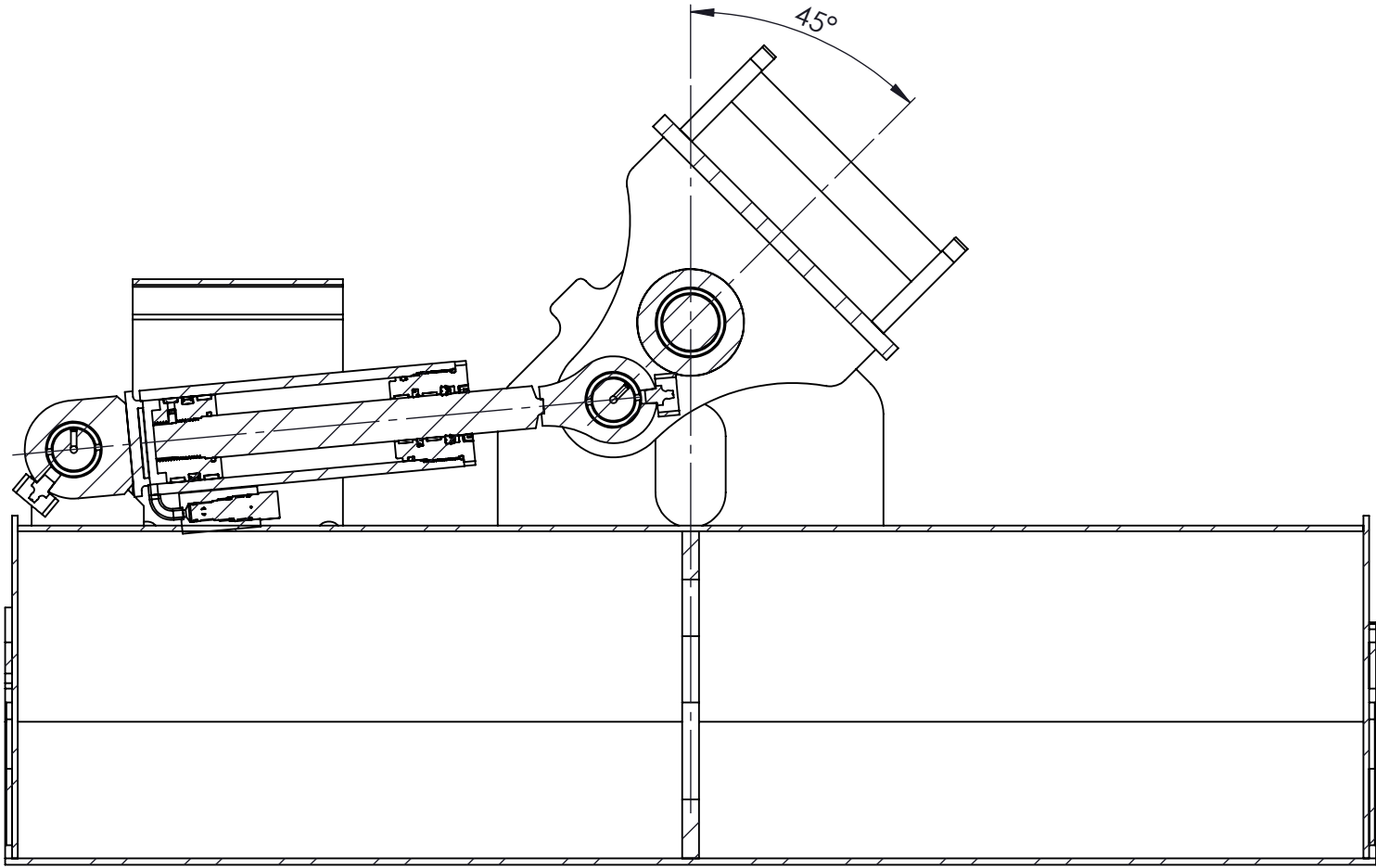
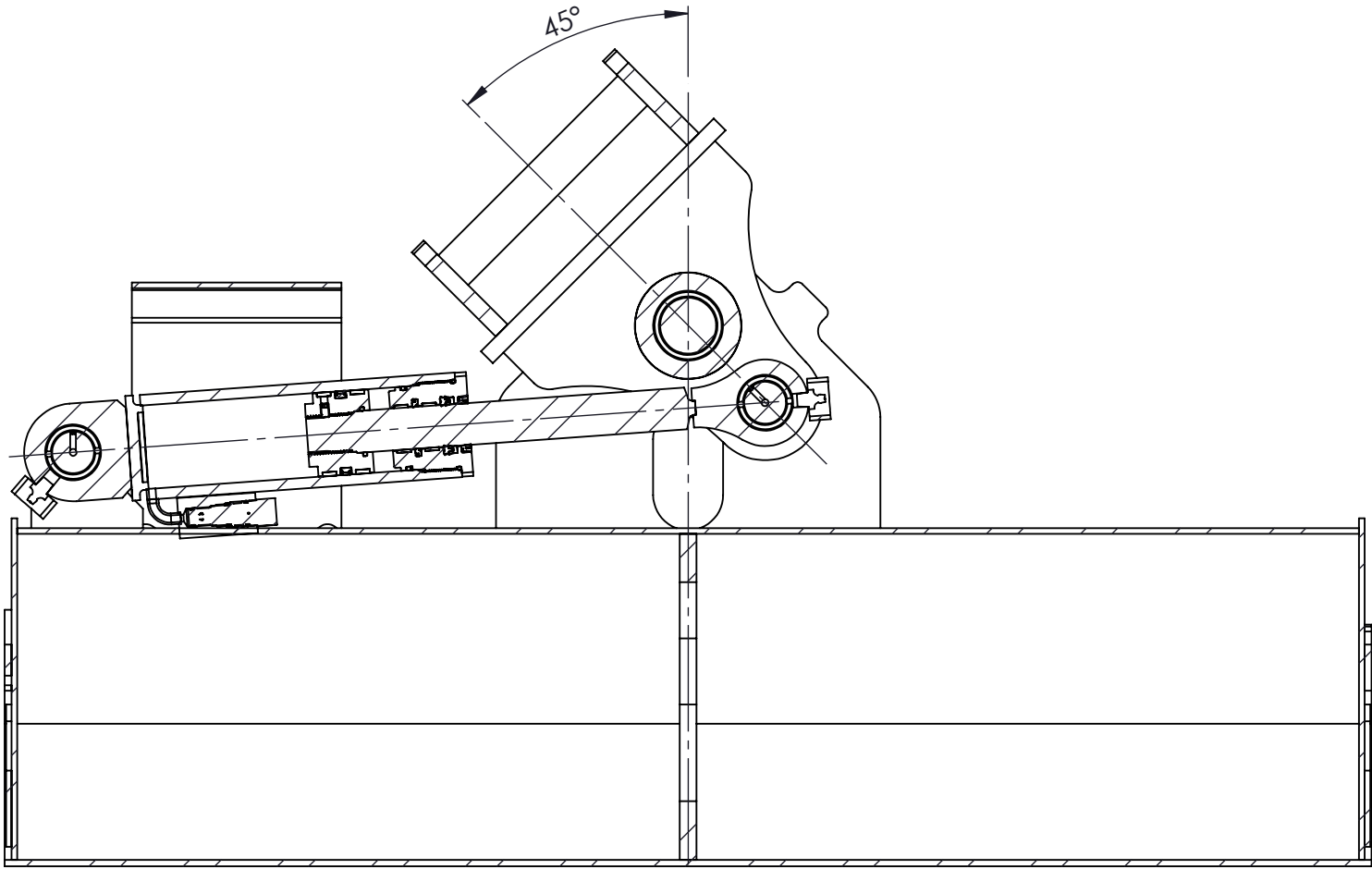


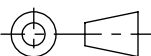
DRW BY CKD & APP BY		DWG No. GCI12-S30-1000		MATERIAL : REFER BOM		WEIGHT (KGS):	
XX		XX		DO NOT SCALE DRAWING IF IN DOUBT, ASK		SIZE : A4	
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY	SHEETS: 2 OF 3	

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DO NOT SCALE DRAWING IF IN DOUBT, ASK
SCALE : 1:50
MATERIAL :
REFER BOM
WEIGHT (KGS):

1 2 3 4 5 6 7 8



			MACHINING TOLERANCES: 0 0.0mm 0.00mm 0.000mm ANGULAR: SURFACE FINISH Ra 3.2 MICRO mm U.N.O. BREAK ALL SHARP CORNERS TO 0.2-0.4x45° ALL DIMENSIONS ARE IN MM. TIGHTENING TORQUES ACCRODING TO EG-002- U.O.N		FABRICATION TOLERANCES LINEAR DIMENSIONS 0 to 500mm LINEAR DIMENSIONS 501mm to 1500mm LINEAR DIMENSIONS > 1501mm TO BE WITHIN ANGULAR PLATE THICKNESS & SECTION SIZE TO BE WITHIN NORMAL AS1365 TOLERANCES U.O.N. WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014 ALL WELD SIZES ARE FINAL ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N. SURFACE PROTECTION AS PER PROJECT SPECIFICATION			
			TITLE: TILTING BUCKET 1-2T-1000MM-0.084M3		DO NOT SCALE DRAWING IF IN DOUBT, ASK			
					SCALE: 1:50			
								
DRW BY	HK	09/07/2025	DWG No.	GCI12-S30-1000		MAT'L : REFER BOM	WEIGHT (KGS): 109.13	
CKD & APP BY			This design or drawing is the property of ULK and must not be used, reproduced, copied or disclosed wholly or in part without the written permission of ULK. PROPRIETRY, CONFIDENTIAL & COPYRIGHT ©				SIZE: A4	SHEETS: 3 OF 3

XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY